

Grinding Belts and Roller Selection



Gas inches	Outside dia.	Schedule 5	Schedule 10	Schedule 40	Schedule 80	Schedule 160	XX Strong
1/8"	.405		.049	.068	.095		
1/4"	.540		.065	.088	.119		
3/8"	.675		.065	.091	.126		
1/2"	.840	.065	.083	.109	.147	.188	.294
3/4"	1.050	.065	.083	.113	.154	.219	.308
1"	1.315	.065	.109	.133	.179	.250	.358
1-1/4"	1.660	.065	.109	.140	.191	.250	.382
1-1/2"	1.900	.065	.109	.145	.200	.281	.400
2"	2.375	.065	.109	.154	.218	.344	.436
2-1/2"	2.875	.083	.120	.203	.276	.375	.552
3	3.500	.083	.120	.216	.300	.438	.600
3-1/2"	4.000	.083	.120	.226	.318		
4"	4.500	.083	.125	.237	.337	.531	.674

EN100 Grinding Rollers

Part #	Description
EN100	Tube and Pipe Notcher Grinder
EN100RP0750	Roller 3/4" Pipe
EN100RP1000	Roller 1" Pipe
EN100RP1250	Roller 1-1/4" Pipe
EN100RP1500	Roller 1-1/2" Pipe
EN100RP2000	Roller 2" Pipe
EN100RP2500	Roller 2-1/2" Pipe
EN100RT1000	Roller 1" Tube
EN100RT1125	Roller 1-1/8" Tube
EN100RT1250	Roller 1-1/4" Tube
EN100RT1375	Roller 1-3/8" Tube
EN100RT1500	Roller 1-1/2" Tube
EN100RT1625	Roller 1-5/8" Tube
EN100RT1750	Roller 1-3/4" Tube
EN100RT2000	Roller 2" Tube
EN100RT2250	Roller 2-1/4" Tube
EN100RT2500	Roller 2-1/2" Tube
EN100RT2750	Roller 2-3/4" Tube
EN100RT3000	Roller 3" Tube

EN180 Grinding Rollers

Part #	Description
EN180	Tube and Pipe Notcher Grinder
EN180RP0750	Roller 3/4" Pipe
EN180RP1000	Roller 1" Pipe
EN180RP1250	Roller 1-1/4" Pipe
EN180RP1500	Roller 1-1/2" Pipe
EN180RP2000	Roller 2" Pipe
EN180RP2500	Roller 2-1/2" Pipe
EN180RP3000	Roller 3" Pipe
EN180RP3500	Roller 3-1/2" Pipe
EN180RP4000	Roller 4" Pipe
EN180RT1000	Roller 1" Tube
EN180RT1125	Roller 1-1/8" Tube
EN180RT1250	Roller 1-1/4" Tube
EN180RT1375	Roller 1-3/8" Tube
EN180RT1500	Roller 1-1/2" Tube
EN180RT1625	Roller 1-5/8" Tube
EN180RT1750	Roller 1-3/4" Tube
EN180RT2000	Roller 2" Tube
EN180RP2250	Roller 2-1/4" Tube
EN180RP2500	Roller 2-1/2" Tube
EN180RP2750	Roller 2-3/4" Tube
EN180RP3000	Roller 3" Tube
EN180RT3500	Roller 3-1/2" Tube
EN180RT4000	Roller 4" Tube



EN180 Grinding Belts	
EN180NZ	40 Grit ~ 7" x 79" Aluminum Zirconium 10 Belts for general purpose grinding
EN180C	36 Grit ~ 7" x 79" Heavy-Duty Ceramic 10 Belts for general purpose grinding

EN100 Grinding Belts	
EN100BLT-76	40 Grit ~ 4" x 76.75" Aluminum Zirconium 10 Belts for general purpose grinding
EN100BLTCR-76	36 Grit ~ 4" x 76.75" Heavy-Duty Ceramic 10 Belts for general purpose grinding
For Serial No. 1006046 & Older:	
EN100BLT	40 Grit ~ 4" x 79" Aluminum Zirconium 10 Belts for general purpose grinding
EN100BLTCR	36 Grit ~ 4" x 79" Heavy-Duty Ceramic 10 Belts for general purpose grinding

Note machine serial# when ordering belts.